



# MG-F Front Mounted Splitter Fitting Instructions

1. Ensure that all work is carried out on a hard level surface and that all safety guidelines as described in the workshop manual are followed.

2. Drive vehicle onto ramps, ensuring that the angle is sufficient to allow removal of the car, with splitter attached after fitment.

3. Locate the centre of the bumper (either measured or with a plump line), and mark with masking tape and a pencil line, on the front surface below the number plate and air intake - (item 1)

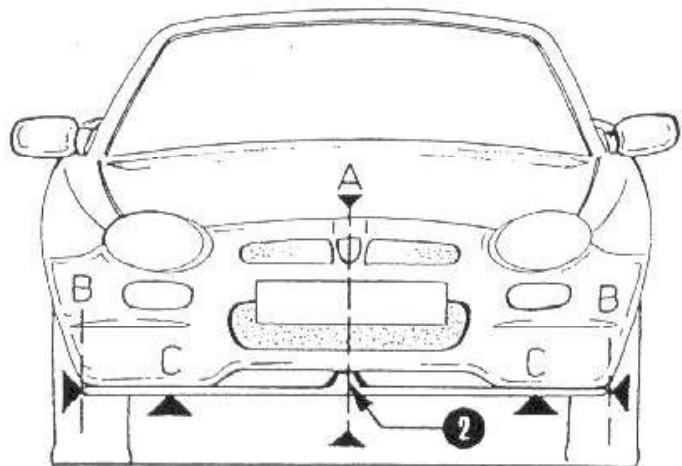
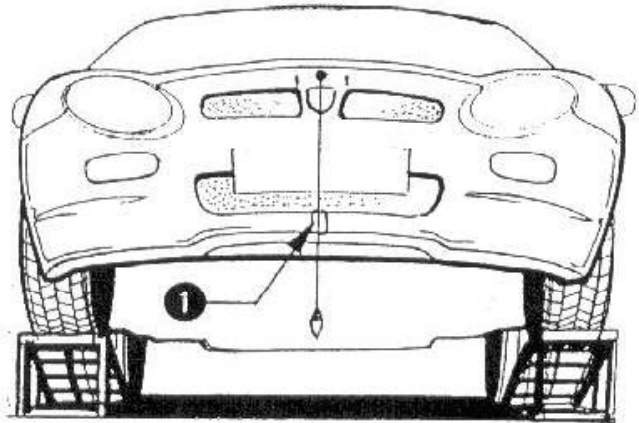
4. Using the tape mark, locate the approximate position of the splitter ensuring that the top surface of the front mounting point is not visible - (item 2), and then clamp to the back edge of the bumper, using 'G' clamps or similar - (item 3).

5. Check all alignment points as shown in the diagram - (A, B & C), and adjust if necessary to achieve correct alignment -(Measure twice and drill once). Avoid any scratch marks if a steel ruler is used.

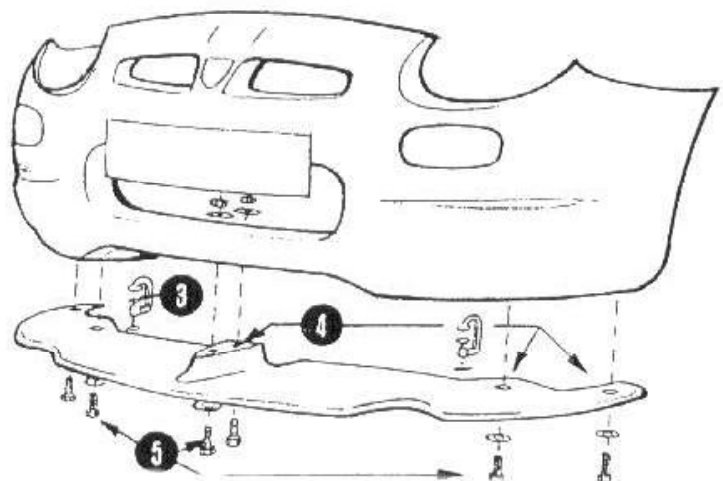
6. Locate six pre-drilled holes in splitter - (item 4), and using a 6mm drill bit carefully drill through bumper at each of these points.

7. Using fixings supplied - (item 5), bolt upwards through the splitter and tighten nuts from above, ensuring that washers are used on either side.

8. Remove clamps and then carefully drive vehicle off the ramps.



A- Bumper centre line with splitter centre.  
 B- Corners level side to side and approx 1" from wheel arch.  
 C- Depth of splitter visible - to avoid twist.



'The Splitter is made from Glass Fibre and Polyester Resin. The Splitter will not shatter on impact but will crack if a sufficient contact force is applied. This product is non-flammable.'